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A new stent with streamlined cross-section can suppress monocyte cell adhesion in the flow disturbance zones of the endovascular stent

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We proposed a new stent with streamlined cross-sectional wires, which is different from the clinical coronary stents with square or round cross-sections. We believe the new stent might have better hemodynamic performance than the clinical metal stents. To test the hypothesis, we designed an experimental study to compare the performance of the new stent with the clinical stents in terms of monocyte (U-937 cells) adhesion. The results showed that when compared with the clinical stents, the adhesion of U-937 cells were much less in the new stent. The results also showed that, when Reynolds number increased from 180 (the rest condition for the coronary arteries) to 360 (the strenuous exercise condition for the coronary arteries), the flow disturbance zones in the clinical stents became larger, while they became smaller with the new stent. The present experimental study therefore suggests that the optimization of the cross-sectional shape of stent wires ought to be taken into consideration in the design of endovascular stents.

Keywords: restenosis; streamlined cross-section; monocytes; adhesion; endovascular stent

Introduction

The restenosis in endovascular stents is an unsolved problem in clinics. It has been well documented that the initiation and progression of restenosis is often related to flow disturbance with low wall shear stress (WSS) and high oscillating shear index (OSI), which results from the structure of the stent (Berry et al. 2000; Thury et al. 2002; Benard et al. 2003; LaDisa et al. 2005; Seo et al. 2005; Hara et al. 2006; Balossino et al. 2008; Kolandaivelu et al. 2011; Hsiao, Chiu, et al. 2012; Hsiao, Lee, et al. 2012; Papafaklis et al. 2012). Local hemodynamics is very sensitive to the geometry and structure of a stent (Berry et al. 2000; Seo et al. 2005; Kolandaivelu et al. 2011; Papafaklis et al. 2012). Therefore, it had been recognized that the stent structure has a clear-cut impact on the outcomes of arterial stenting treatment, i.e., the restenosis rate varies with stent design and geometry (Sigwart et al. 1987; Rogers and Edelman 1995; Farb et al. 1999; Lansky et al. 2000; Kastrati et al. 2001; Gurbel et al. 2002; McLean and Eigler 2002).

Most clinical coronary stents consist of metal wires with cross-sections of square or round shape that can disrupt blood flow leading to flow separation and vortex formation with low WSS and high OSI (Mattos et al. 1999; Morton et al. 2004). The outline of a fish or air plan is streamlined which reduces their flow resistance. Inspired

by this concept, we proposed to use metal wires with streamlined cross-sections in the design of endovascular stents and hypothesized that this kind of new stents could minimize flow disturbance, and as a result, suppress the progression of stent restenosis. Because the adhesion of circulating monocytes to vascular endothelial cells is an important event that accelerates the initiation and progression of restenosis (Henry and Chen 1993; Moreno et al. 1996; Rogers et al. 1996, 1998; Chiu and Chien 2011) and many studies have revealed that flow disturbance with flow separation and vortex formation facilitates the adhesion of monocytes (Pritchard et al. 1995; Barber et al. 1998), in the article, we designed an experimental study to compare the performance of the new stent with the clinical stents in terms of monocyte (U-937 cells) adhesion. The aim of the study is to test the aforementioned hypothesis.

Materials and methods

Materials

U-937 cells used in the experiment were obtained from Peking Union Medical College, which are monocyte-like cells and histiocytic lymphoma cell line (Sundström and Nilsson 1976). U-937 cells can produce the integrins of sLex, $\beta 1$ and $\beta 2$ so that their adhesion process with the

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endothelial cells is similar to that of the monocytes (Gonzales and Wick 1996). Therefore, U-937 cell is a good model of monocytes in studying adhesion interactions with endothelial cells (Cybulsky and Gimbrone 1991; Beekhuizen et al. 1992; Hauser et al. 1993; Calderon et al. 1994).

Sylgard 184 silica gel was purchased from Dow Corning Co., Midland, MI, USA. E-selecting, bovine serum albumin (BSA), double resistance to penicillin, streptomycin, fetal bovine serum, phorbol-12-myristate-13-acetate (PMA), phosphate buffer (PBS), glutaraldehyde, were purchased from Sigma Chemical Co. (St Louis, MO, USA).

U-937 cells preparation

The U-937 cells could be differentiated by vitamin D3, interferons γ , tumor necrosis factor, retinoic acid, and phorbol ester. Prior to the experiment, the U-937 cells were thawed. Then, they were vaccinated in RPMI1640 culture fluid that consisted of 10% fetal bovine serum, 100 U/ml streptomycin, and 100 U/ml penicillin and cultivated in the culture box at 37°C and 5% CO₂ for 3 or 4 days. The cell propagation was executed after cultivating.

The test tube

The test tube with a length and inner diameter of 60 and 3 mm, respectively, was made of sylgard 184 that was a two-component transparent organic silica gel. The initial state of this silica gel is fluid that can be solidified and becomes a bouncy material by mixing the two components in a proportion of 10:1.

Stents preparation

Five circular rings placed in the test silica gel tube were used to imitate endovascular stent deployed in an artery (Seo et al. 2005; Hsiao, Lee, et al. 2012). The rings were made of a photosensitive resin using laser rapid prototyping technique. For comparison, three types of rings with different cross-sections were used, namely square (Figure 1(A)), round (Figure 1(B)), and streamlined (Figure 1(C)). The diameter of the rings was 3 mm.

The streamlined cross-sectional ring has an outline curve (Figure 1(C)) that can be described by the following equation:

$$R(z) = 0.1e^{-z^2} \quad (-2.5 \leq z \leq 2.5), \quad (1)$$

where $z = d/h$, is the normalized axial coordinate.

Both the thickness (d) and height (h) of the rectangular and round rings were set as 0.2 mm that were similar to those of most clinical metal stents (Garasic et al. 2000; Morton et al. 2004; Seo et al. 2005). Correspondingly, the thickness (d) of the streamlined rings was set as 0.5 mm so

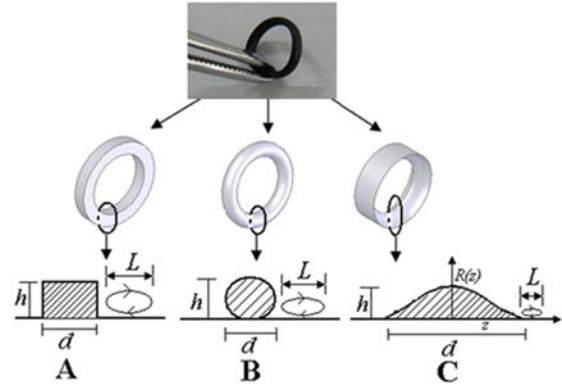


Figure 1. Picture of a representative circular ring stent and the sketch of the cross-sections of the three different rings used in the study. (A) Square cross-section, (B) round cross-section, and (C) streamlined cross-section. d , the thickness of the stent rings; h , the height of the rings; L , the length of the recirculation zones used to describe flow disturbance distal to each stent ring.

that their height was 0.2 mm. The thickness of 0.5 mm was also in the range for the clinical stents (Rogers and Edelman 1995; Capelli et al. 2009). In Figure 1, the letter L denotes the length of the flow recirculation zone distal to each stent ring, which is the distance from the flow separation point to the flow reattachment point.

Experimental perfusion system

The experimental perfusion system is illustrated in Figure 2, which consists of a head tank, a constant temperature water bath box, the test section of the stents, a downstream collecting reservoir, a peristaltic flow pump, and connecting latex tubes with an internal diameter of 3 mm. By altering the elevation of the head tank, the flow rate through the test section could be varied. The test section was the silica gel test tube deployed with five test circular rings imitating an endovascular stent. The test tube was perfused with a U-937 cells suspension.

In this comparative study, four experimental conditions were set up: (A) the silica gel test tube deployed with the square wire stents; (B) the silica gel test tube deployed with round wire stents; (C) the silica gel test tube deployed with streamlined wire stents; and (D) the silica gel test tube with no stents (as shown in Figure 2). The perfusion experiments were carried out for two Reynolds numbers. The low Re of 180 represents the rest condition of the coronary artery blood flow and the high one of 360 is for the strenuous exercise condition.

Experimental procedure

For each experiment, five stent rings were equidistantly placed in the test tube and the interval between two rings

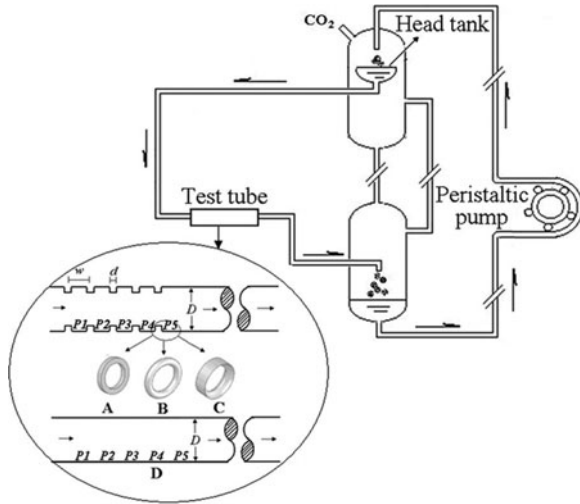


Figure 2. Schematic drawing of the perfusion system. The sketch at the lower left corner shows the four experimental conditions: (A) deployed with square wire stents; (B) deployed with round wire stents; (C) deployed with streamlined wire stents, and (D) deployed with no stents. $P1$ to $P5$ denotes the five disturbed flow zones distal to the five rings of the stent. For experimental condition D, the adhesion density of U-937 cells at the zones of $P1$ to $P5$ was counted for the comparison with experimental conditions A, B and C. D , the diameter of the test tube, which is 3 mm; w , the space between two adjacent rings, which is 1.0 mm; d , the thickness of the stent rings.

was 1 mm (Seo et al. 2005; Hsiao, Lee, et al. 2012). The test tube with or without the stent rings was first immersed in deionized water and then dried in air. The inner wall of the tube was coated with E-selectin of $3 \mu\text{g/ml}$ and placed in a refrigerator at 4°C for 20 h, then rinsed with PBS. Prior to the perfusion experiment, in order to avoid the nonspecific cellular adhesion of U-937, the test tube was blocked with 1% BSA in PBS for 1 h at 37°C . Then, the test tube was rinsed with PBS again.

The U-937 cells concentration of the perfusion suspension was adjusted to 5×10^5 platelets per milliliter. PMA with the concentration of $0.2 \mu\text{g/ml}$ was used to stimulate the U-937 cells to adhere to the E-selecting coated test tube.

During the experiment, the U-937 cells suspension was perfused through the test tube at room temperature for 3 h. Each experimental condition was repeated four times.

Immediately after the perfusion, the test tube was removed from the perfusion system and flashed with PBS. Then, the inner surface of the test tube was fixed with glutaraldehyde and put in the refrigerator at 4°C for 12 h.

After fixation, the test tube was dried and then observed with an inverted microscope (Olympus Optical Co., Ltd, Tokyo, Japan) to study the distribution of U-937 cells adhesion along the test tube by projecting the image of the adhering cells onto a computer display using a video camera (Olympus Optical Co., Ltd) connected to the computer.

Statistics

The results of U-937 cells adhesion density observed were presented as means \pm standard deviation. Statistical relevance was determined using analysis of T -test with P values below 0.05.

Flow characterization in the test section

In order to characterize the flow pattern in the test section, numerical flow simulations were carried out, as shown in Figure 3.

The computational fluid was the experimental perfusion solution, that was simplified as an incompressible, homogeneous, Newtonian viscous fluid, with a density (ρ) of 1060 kg/m^3 and a constant viscosity (μ) of $1.1 \times 10^{-3} \text{ kg/m s}$ (Schmid-Schonbein 1987; Barber et al. 1998; Ng et al. 2002). At the two Reynolds numbers (180 and 360), the flow in the test tube should remain laminar. The boundary conditions were set as follows:

- (1) A uniform velocity profile was assumed at the test tube inlet.
- (2) The outlet condition was set to be outflow, which makes the flow at the outlet to be a fully developed flow.
- (3) The wall of the test tube were assumed to be rigid and non-slip.

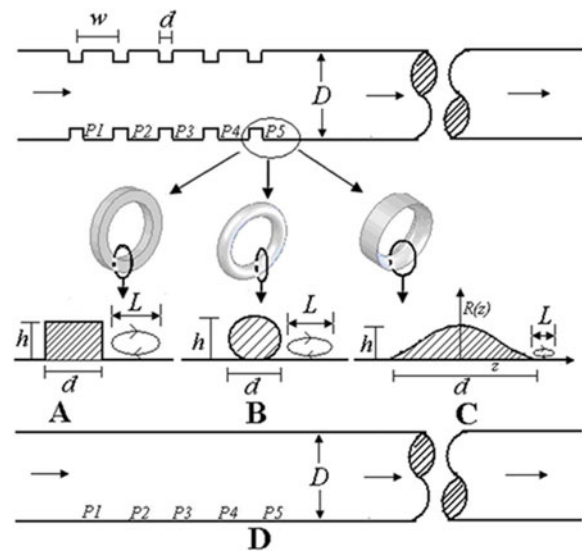


Figure 3. The four geometric models used in the flow simulations in the test tube. (A) Deployed with square wire stents; (B) deployed with round wire stents; (C) deployed with streamlined wire stents; and (D) deployed with no stents. D , the diameter of the test tube; d , the thickness of the wire rings; h , the height of the wire rings, which is 0.2 mm; w , the space between two adjacent rings, which is 1.0 mm; L , the length of recirculation zone (vortex) distal to each stent ring, the disturbed flow zone distal to each ring is denoted by $P1$ to $P5$.

The numerical simulations were based on the three-dimensional incompressible Navier–Stokes equations as follows:

$$\rho(\vec{u} \cdot \nabla)\vec{u} + \nabla p - \mu \Delta \vec{u} = 0, \quad (2)$$

$$\nabla \cdot \vec{u} = 0, \quad (3)$$

where \vec{u} is the fluid velocity vector, ρ and μ are the density and viscosity of fluid, and p the pressure.

Finite volume method was used in the simulation. The computational meshes of the models created using the CAD software Gambit 2.2 (ANSYS, Inc., Canonsburg, PA, USA) were all unstructured hexahedron grid. The commercially available computational fluid dynamics code, FLUENT 6.2 (ANSYS, Inc.) was used in the numerical simulation. Discretization of the pressure and momentum at each control volume was in a second-order scheme. The iterative process of computation was terminated when the residual of mass and velocity were all less than the convergence criterion, 1.0×10^{-5} .

Results

The length of flow disturbance zones

Figure 4 shows the length (L) of the flow recirculation zones distal to the five stent rings indicated in Figure 3 for the three types of stents tested. The averaged value of L for the five flow recirculation zones ($\bar{L} = \sum_{i=1}^5 L_i / 5$) is

illustrated in Figure 4(C). As evident from the figure, for both Reynolds numbers, the streamlined cross-sectional stent has much smaller disturbed flow zones than the clinical metal stents. More interestingly, as shown in Figure 4(C), opposite to the clinical metal stents, the average length of the disturbed flow zones in the streamlined stent decreases when Re increases from 180 to 360.

WSS distribution

Figure 5 shows the distribution of the area-averaged WSS (\overline{WSS}) and their total averaged value ($\overline{WSS} = \sum_{i=1}^5 \overline{WSS}_i / 5$) (Figure 5(C)) over the five flow recirculation zones under different experimental conditions. As evident from the figure, WSS in the test tube with the streamlined stent rings is almost the same as the value in the tube without stent rings, and is much higher than the value in the tube with the clinical metal stent rings.

Adhesion of U-937 cells

Figure 6 is the plot of averaged U-937 cell adhesion density (Q) in each disturbed flow zone of the test tube and their total averaged value ($Q' = \sum_{i=1}^5 Q_i / 5$) (Figure 6(C)). The figure shows that U-937 cell adhesion density in the test tube with the streamlined stent rings is only slightly higher than that in the tube without stent rings, but much lower than the cell adhesion densities in the tubes with the

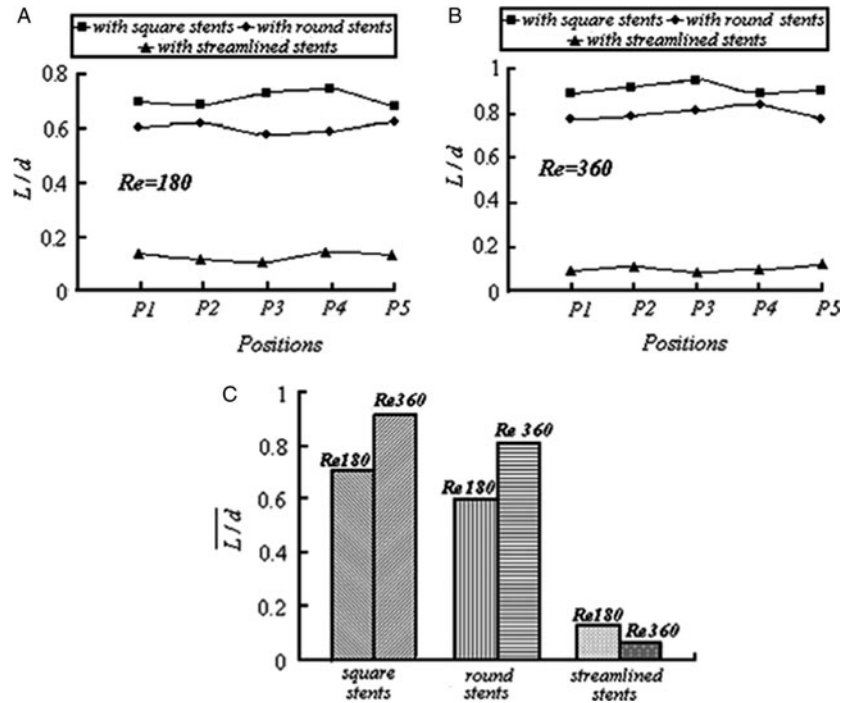


Figure 4. Effect of cross-sectional shape of the stent rings on the length of flow recirculation zones. $P1$ to $P5$ denote the recirculation zone distal to each stent ring indicated in Figure 3. (A) $Re = 180$; (B) $Re = 360$; (C) averaged length of the five flow recirculation zones.

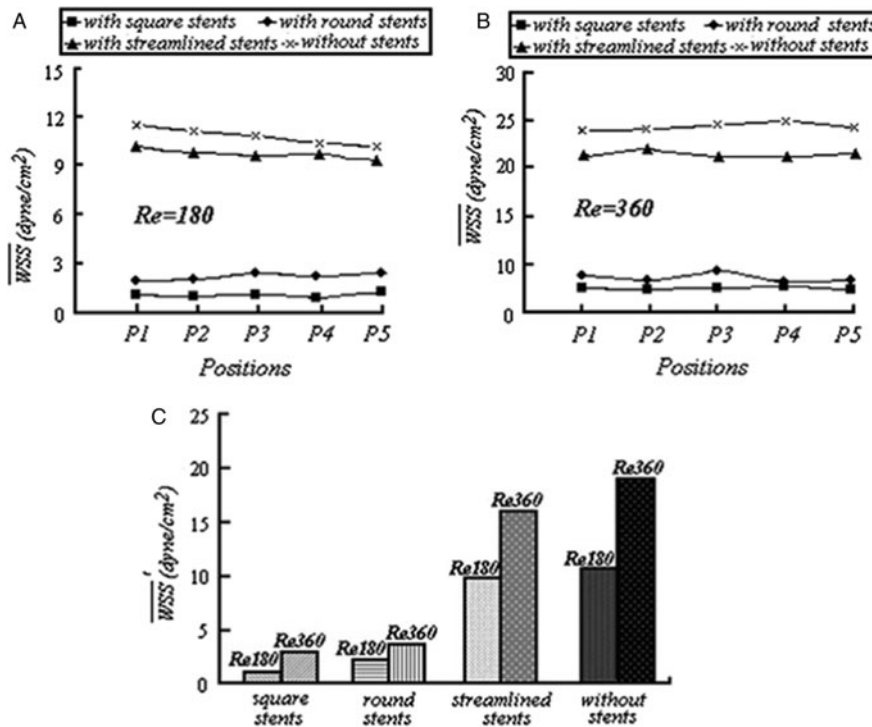


Figure 5. Effect of cross-sectional shape of the stent rings on the area-averaged WSS (\overline{WSS}) in the flow recirculation zones. $P1$ to $P5$ denote the recirculation zone distal to each stent ring indicated in Figure 3. (A) $Re = 180$; (B) $Re = 360$; (C) total averaged value of WSS over the five flow recirculation zones.

clinical metal stent rings ($P < 0.05$). Furthermore, as evident from the figure, the cell adhesion density in the test tubes with the clinical metal stents increased when Re increased from 180 to 360, while it reduced in the test tube without stent rings or with the streamlined stent rings.

Discussion

Endovascular stent restenosis has been considered as the most significant drawback in coronary interventional treatments (Dangas and Fuster 1996). Experimental studies have revealed that stent configuration influences intimal hyperplasia and restenosis rate (Tominaga et al. 1992; Rogers and Edelman 1995; Kolandaivelu et al. 2011). Therefore, structural optimization should take a high priority in the design of endovascular stents in order to improve their hemodynamic performance that has been recognized to have a close correlation with the development of restenosis (Liu et al. 2002). Adhesion of monocytes is an important issue for the development of stenting restenosis and can be enhanced significantly by local disturbed blood flow with low WSS (Barber et al. 1998; Chiu and Chien 2011). Therefore, suppressing monocyte adhesion by minimizing flow disturbance in a stent might be one of the solutions to the restenosis problem of endovascular stenting.

In the present paper, we proposed to construct the stents with streamlined cross-sectional wires in a belief that the streamlined stent can minimize disruptions to blood flow so that monocyte adhesion can be reduced in the stent.

To test the hypothesis, we designed a comparative experimental study in which U-937 cell adhesion was observed along test tubes with clinical metal stents or the new concept one implanted. The results showed that by using streamlined cross-sectional wires, the flow disturbance zone distal to each wire ring of the stent could be significantly suppressed so that the adhesion of U-937 cells in the test tube with the new stent was much less than those in the test tubes with the clinical metal stents (the square or round cross-section stents).

More interestingly, the numerical flow simulation revealed that unlike the clinical metal stents, the sizes of the disturbed flow zones distal to the new stent rings did not increase but reduced when Re increased from 180 (the rest condition for the coronary arteries) to 360 (the strenuous exercise condition for the coronary arteries). Because the larger the sizes of the disturbed flow zones, the longer the cells would stagnate in the disturbed flow zones, which would lead to higher cell adhesion, the new concept stent is more advantageous over the clinical metal stents under strenuous exercise conditions for the coronary arteries. Therefore, we believed that if this new stent with

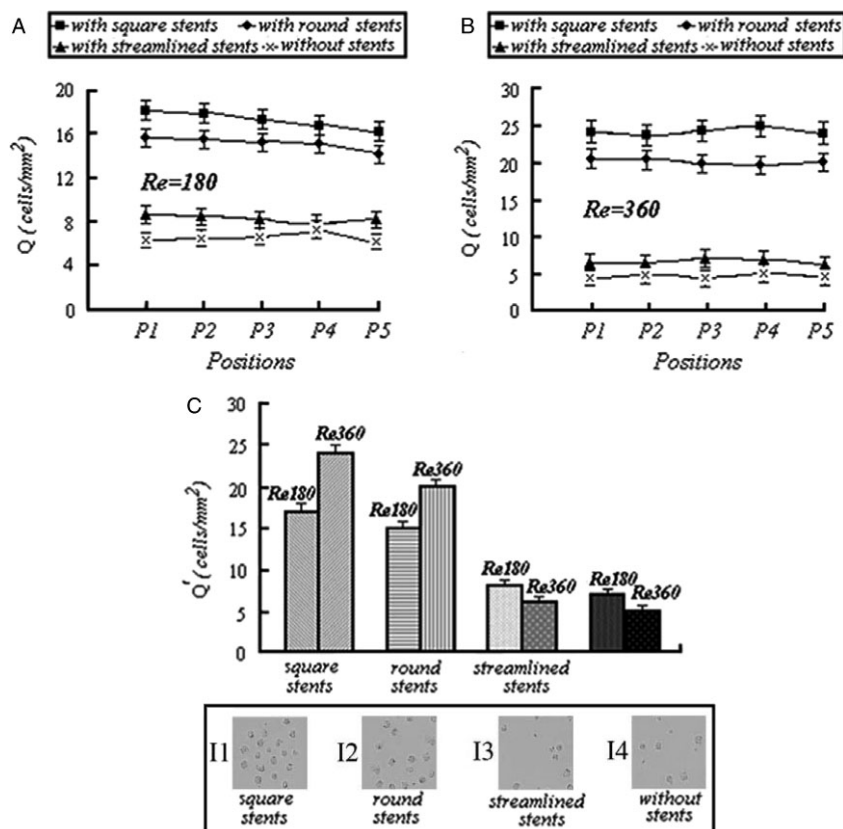


Figure 6. Effect of cross-sectional shape of the stent rings on U-937 cells adhesion density in the five flow recirculation zones ($P < 0.05$). $P1$ to $P5$ denote the recirculation zone distal to each stent ring indicated in Figure 3. (A) $Re = 180$; (B) $Re = 360$; (C) total averaged value of U-937 cells adhesion density over the five flow recirculation zones. The I1, I2, I3 in the bottom rectangle exhibit the adhering cells in a square millimeter at in the disturbed zone of $P5$ after stents with different cross-sectional shapes under the low Re of 180 and I4 in the bottom rectangle shows adhering cells in a square millimeter as the comparing condition without stent.

streamlined cross-sectional wires could be used in clinical treatment, it might reduce the probability of restenosis happening for it had good performance in suppressing the flow disturbance and reducing the adhesion of monocytes.

Conclusion

In conclusion, the present experimental study suggests that the optimization of the cross-sectional shape of stent wires ought to be taken into consideration in the design of endovascular stents.

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Conflict of interest

The authors declare that there is no conflict of interests regarding the publication of this article.

Note

- Both authors contributed equally to this work.

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